



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31359367	1.1	31373458, 31359366, 31373455, 31359354, 31373457, 31373767

Skid plate, rear bumper



IMG-374691



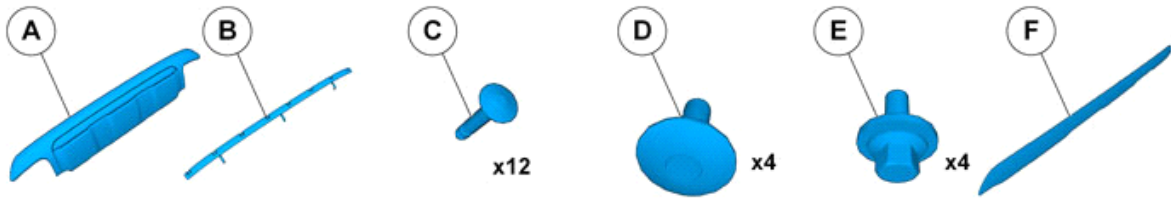
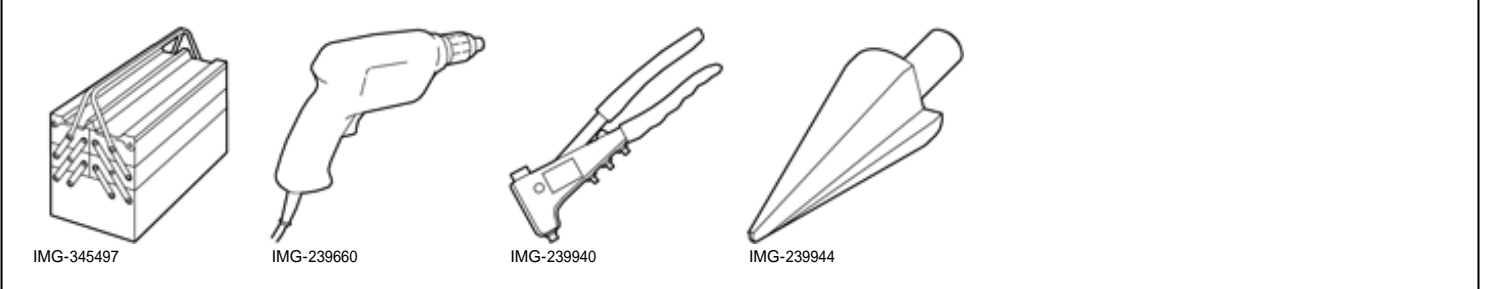
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Materials

Designation	Part number
Isopropanol	1161721

Equipment



IMG-375493



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Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

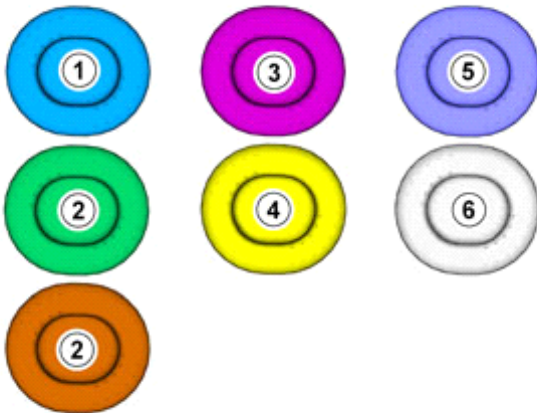
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



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Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

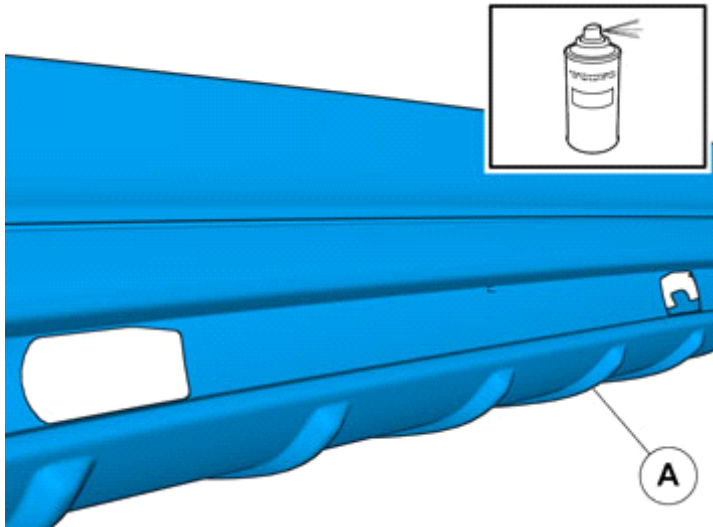
Applies to unpainted component



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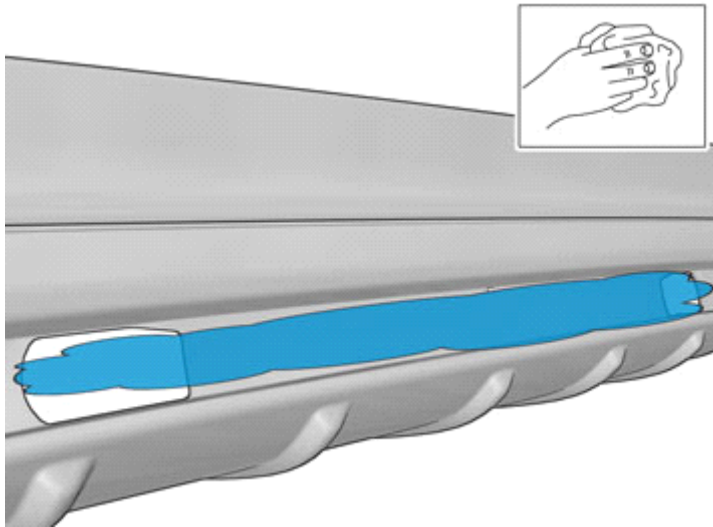
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3



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4



IMG-377315

Caution!

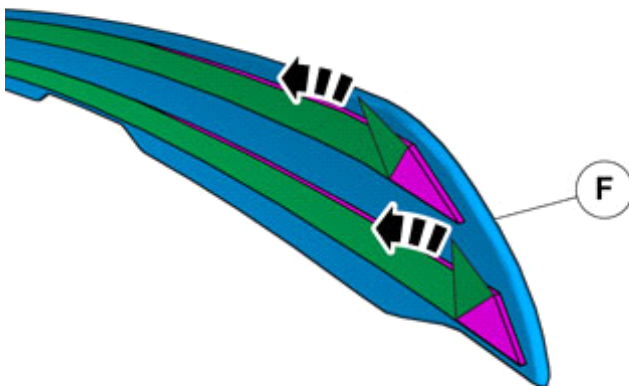
First the paint must dry after painting.

Clean the surface.

Use: 1161721, Isopropanol

5

Remove the protective film.



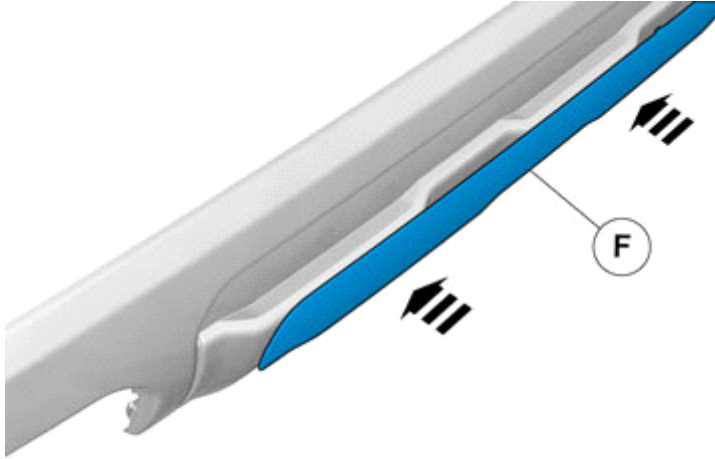
IMG-377469



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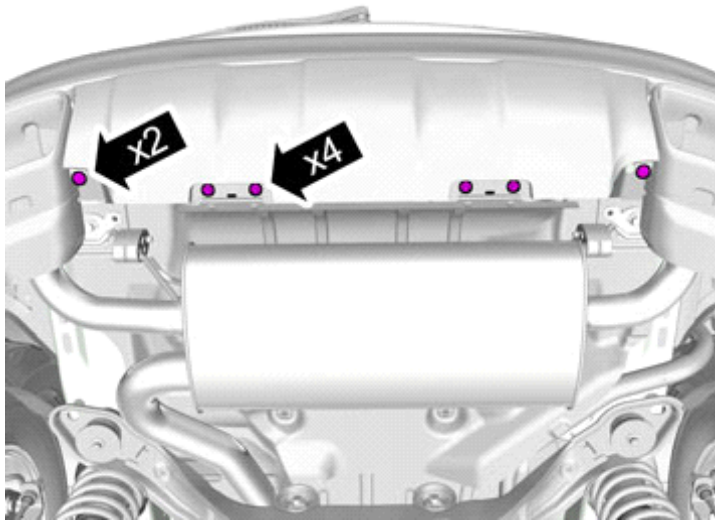


Install component that comes with the accessory kit.

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Removal

7



Remove the clips.

Use: Drift

Remove the screws.

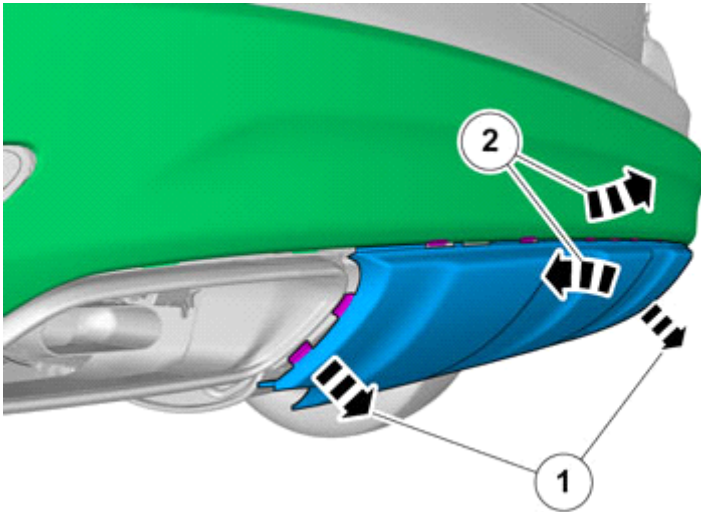
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8 **Use:** Interior trim remover



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9 The part is not to be reused.



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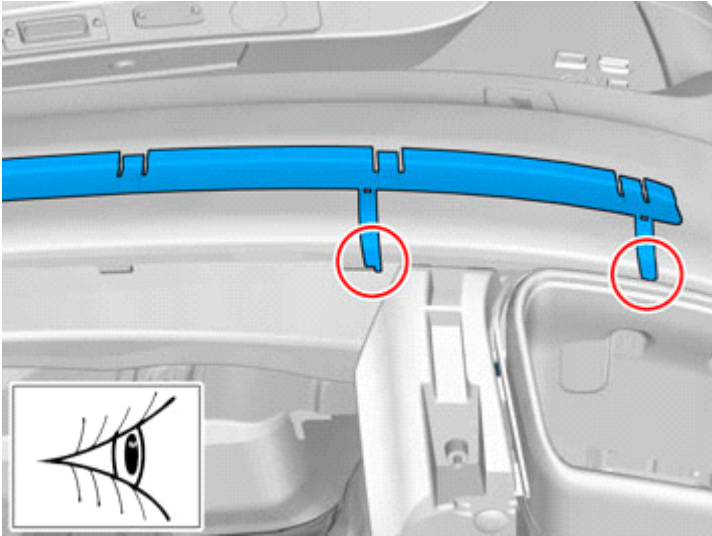
Accessory installation



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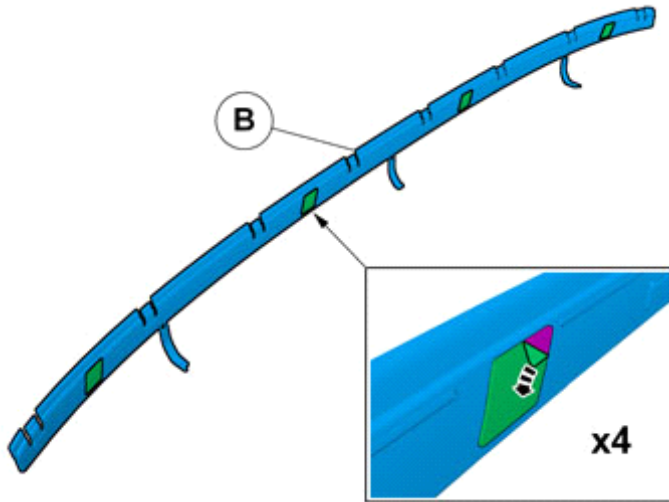
IMG-374767

Note!
Orientation view

Note the position.

On both sides.

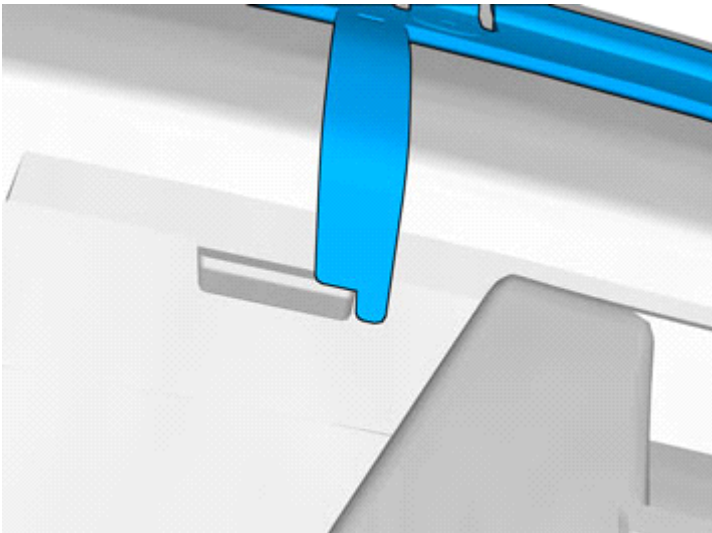
11



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Remove the protective film.

12



IMG-374768

Note!
Note the position.

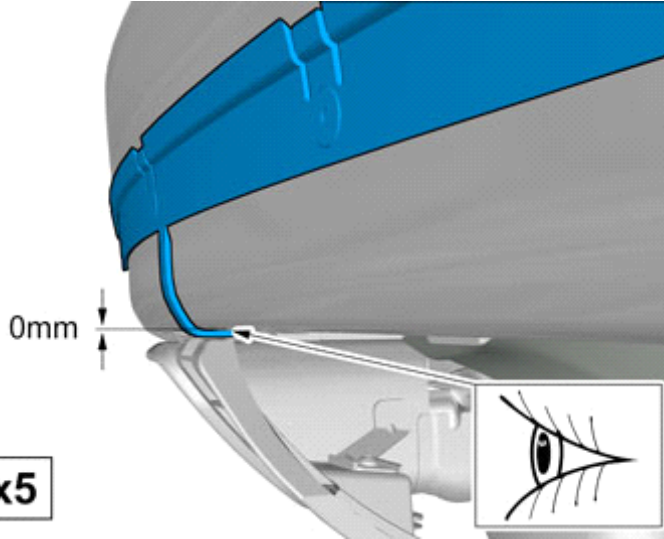
On both sides.



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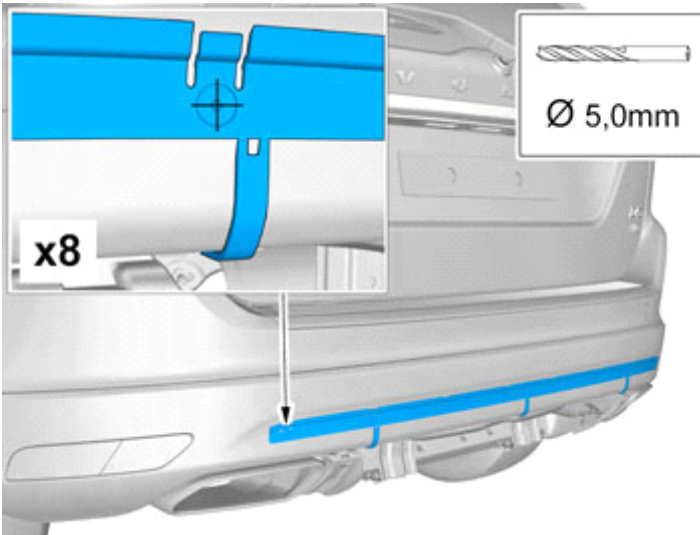


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Note!
Note the position.

Install the clips as illustrated.

14



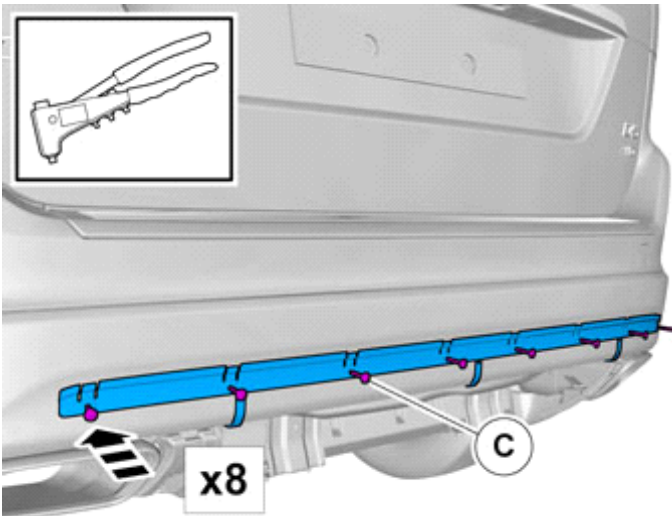
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Note!
Ensure that the tape is fixed to the surface.

Locate the markings for the positions.

Drill the holes.

15



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Use: Pop rivet pliers

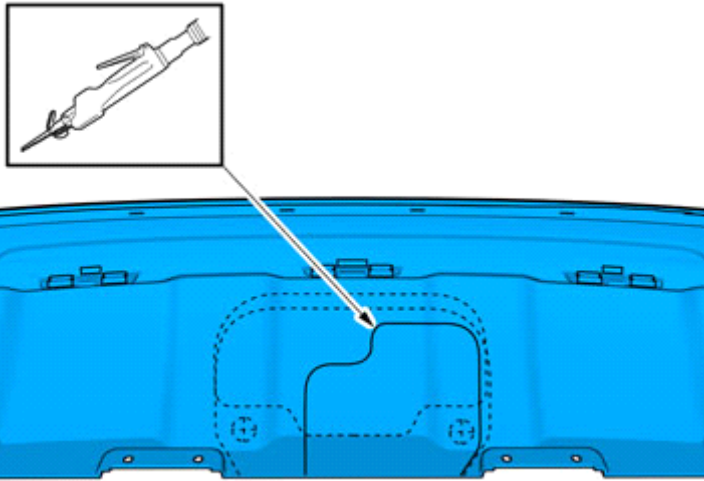


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Vehicles with fixed towbar

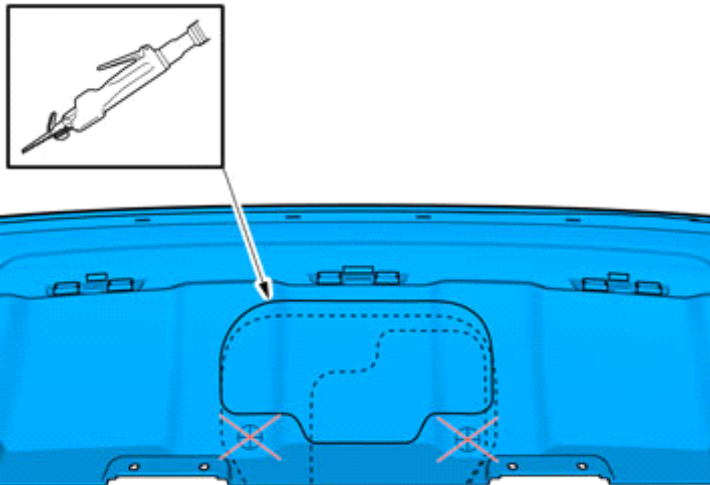
16



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Vehicles with detachable towbar

17

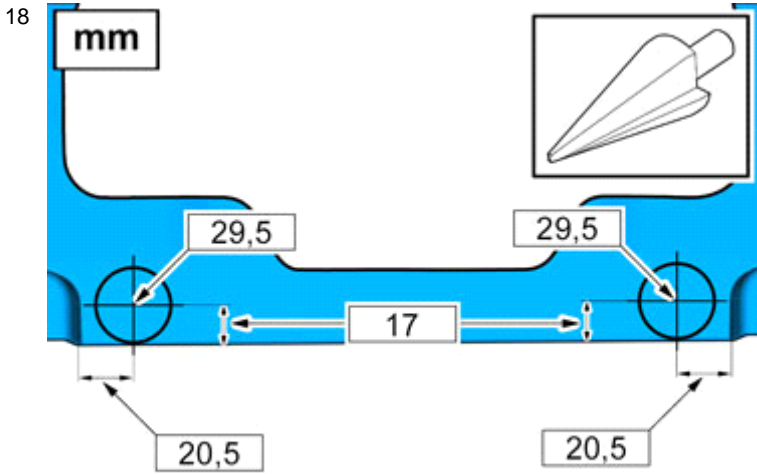


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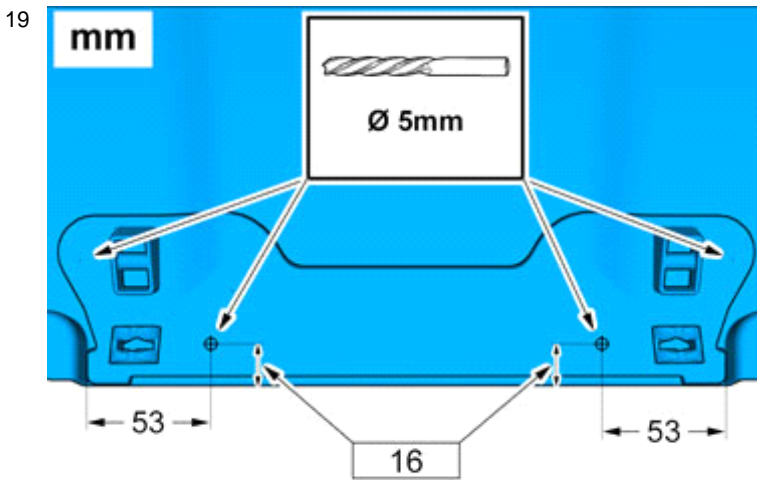


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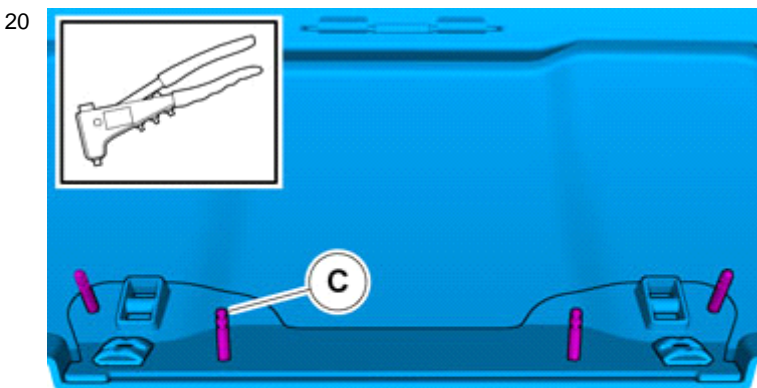
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x4

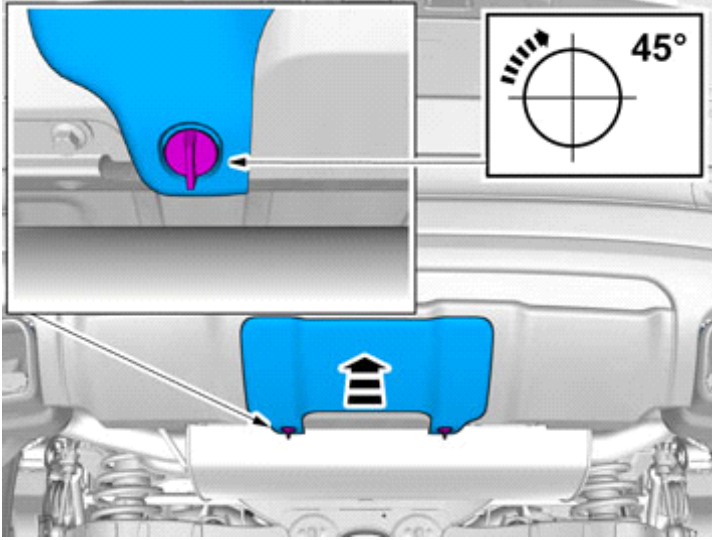
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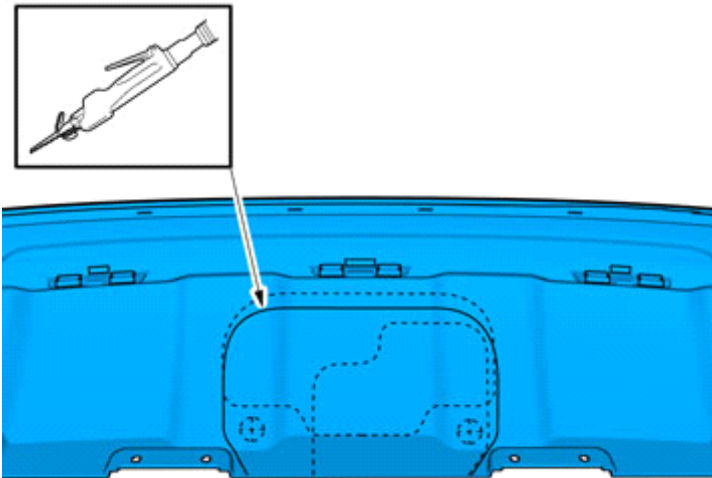
21



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Vehicles with towbar, Hitch

22



IMG-375516

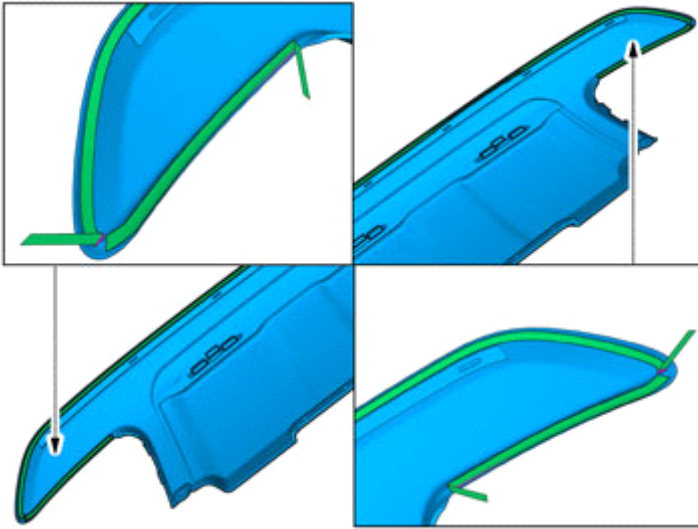
All vehicles



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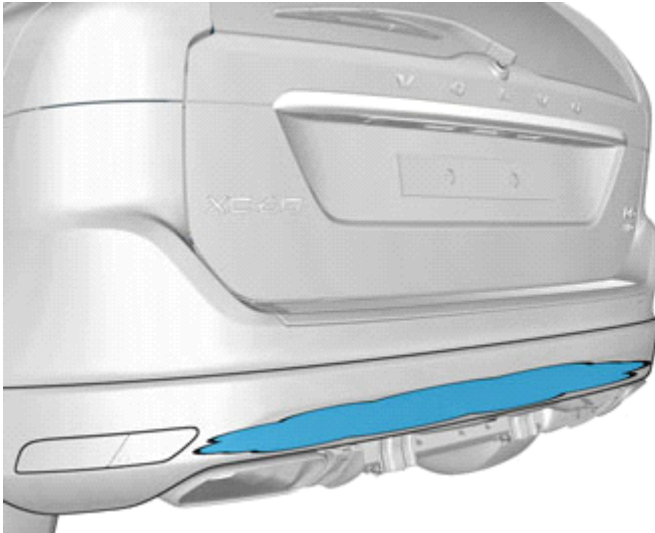
23



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Fold the protective film forward

24

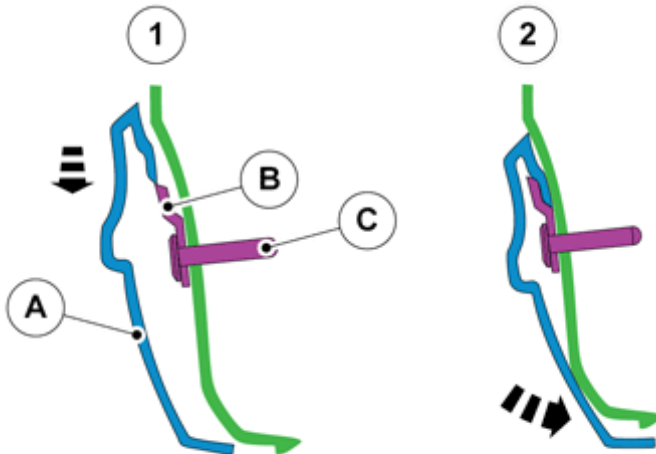


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Clean the surface.

Use: 1161721, Isopropanol

25



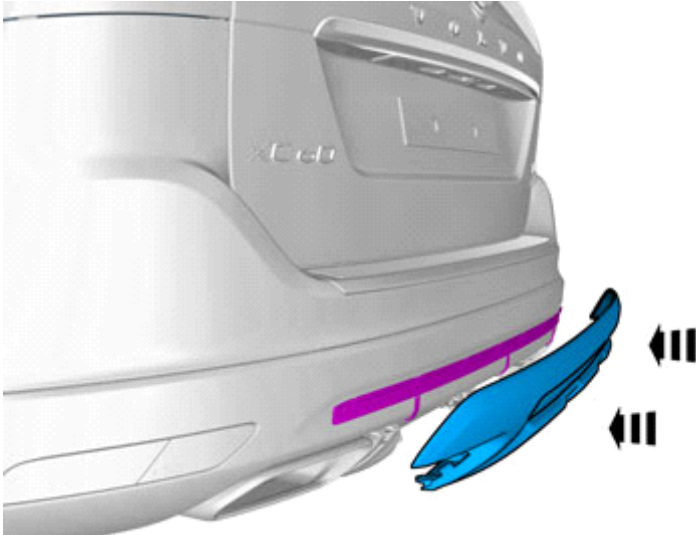
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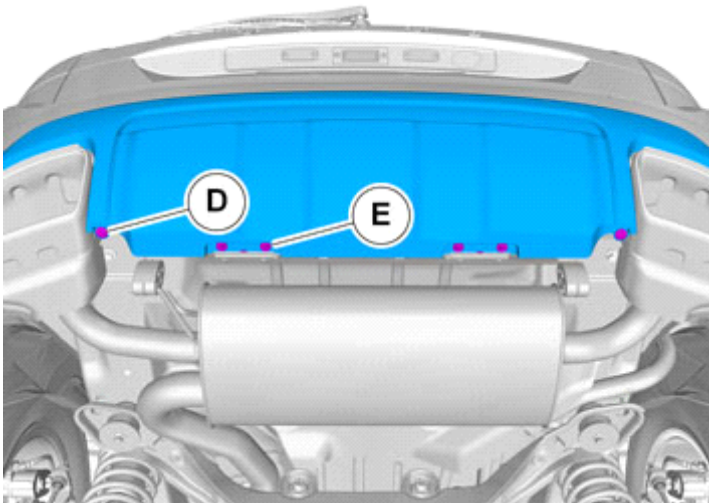
IMG-376850

Remove the protective film.

Hint

Press and apply pressure to the part over the tape for at least 20 seconds.

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Install component that comes with the accessory kit.



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